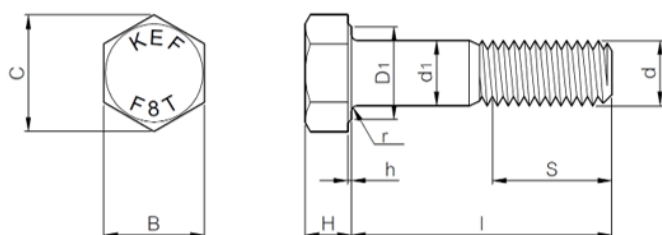


JIS B 1186 : 1995 : High Strength Hexagon Bolts (F8T)



Standard	JIS B 1186 : 1995
Hardness	18 – 31 HRC
Surface Treatment	Black Oxide, Hot-Dip Galvanized
Strength Class	F8T
Code	
Brand	KEF

D Nominal Size or Basic Product Diameter	Pitch	d₁	B	C	H	D₁	h	r	S	l
		Body Diameter	Width Across Flats	Width Across Corners	Head Height	Diameter Of the Washer face	Thickne ss of the Washer Face	Radius Of Fillet	Thread Length	Nominal Length
		MAX.	MAX.	Approx.	MAX.	MAX.	MAX.	MAX.	MAX.	30 - 220
M12	1.75	12.70	22.00	25.40	8.80	20.00	0.80	1.60	30.00	
M16	2.0	16.70	27.00	31.20	10.80	25.00	0.80	2.00	35.00	
M20	2.5	20.80	32.00	37.00	13.90	29.00	0.80	2.00	41.00	
M22	2.5	22.80	36.00	41.60	14.90	33.00	0.80	2.00	46.00	
M24	3.0	24.80	41.00	47.30	15.90	38.00	0.80	2.40	51.00	
M27	3.0	27.80	46.00	53.10	17.90	43.00	0.80	2.40	56.00	
M30	3.5	30.80	50.00	57.70	20.00	47.00	0.80	2.80	61.00	

หมายเหตุ : M12-M24 By cold forging machine

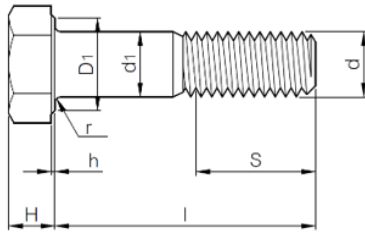
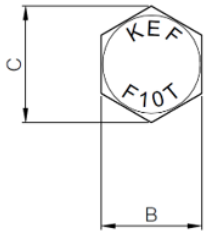
Unit : mm

M27-M30 By hot forging machine ; Length 150 up



Bangkok Fastening CO., Ltd. 99/4 Moo 7 Bangna - Trad Road, Bangchaiong, Bangplee, Samutprakarn 10540, Thailand Tel. : +66(0) 2312 6159-65 Fax. : +66(0) 2312 6166

JIS B 1186 : 1995 : High Strength Hexagon Bolts (F10T)



Standard	JIS B 1186 : 1995
Hardness	27 - 38
Surface Treatment	Black Oxide, Hot-Dip Galvanized
Strength Class	F10T
Code	
Brand	KEF

D Nominal Size or Basic Product Diameter	Pitch	d₁	B	C	H	D₁	h	r	S	l
		Body Diameter	Width Across Flats	Width Across Corners	Head Height	Diameter Of the Washer face	Thickne ss of the Washer Face	Radius Of Fillet	Thread Length	Nominal Length
		MAX.	MAX.	Approx.	MAX.	MAX.	MAX.	MAX.	MAX.	30 - 220
M12	1.75	12.70	22.00	25.40	8.80	20.00	0.80	1.60	30.00	
M16	2.0	16.70	27.00	31.20	10.80	25.00	0.80	2.00	35.00	
M20	2.5	20.80	32.00	37.00	13.90	29.00	0.80	2.00	41.00	
M22	2.5	22.80	36.00	41.60	14.90	33.00	0.80	2.00	46.00	
M24	3.0	24.80	41.00	47.30	15.90	38.00	0.80	2.40	51.00	
M27	3.0	27.80	46.00	53.10	17.90	43.00	0.80	2.40	56.00	
M30	3.5	30.80	50.00	57.70	20.00	47.00	0.80	2.80	61.00	

หมายเหตุ : M12-M24 By cold forging machine

Unit : mm

M27-M30 By hot forging machine ; Length 150 up



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